

AirThread 2000D  
Professional

Serging  
**Simplified**

**JANOME**

[www.janome.ca](http://www.janome.ca)

### Built-in Needle Threader

It's easy to thread the needles and will save you time too. By simply sliding the needle threader switch lever to R for threading the right needle or L for the left needle you'll be ready to go in no time.

### Adjustable Foot Pressure Dial

Simply dial 'N' for normal sewing. There are five-levels of presser foot adjustment to help feed heavy and lightweight fabrics.



### Lower Looper Pre-tension Setting

No need to open the looper cover, adjust the lower looper tension with this conveniently placed slider. When operated with the easily accessible chaining finger switch; change from standard to rolled hemming in no time.



9.67"  
4.65"

### 8 Piece Feed Dog and New Standard Foot

Achieve greater control with the precision engineered 8-piece feed dog and presser foot. The opening in the needle plate is minimized and the robust feed dog system is designed to provide optimal thread and fabric control. The professionally styled Standard foot features a smooth, flat finished base with purpose-built indentations to stabilize thread loop formation and prevent fabric slippage.

### Easy Access

No need to open the side cover, the dials are all in one place! Easily adjust the cutting width to ensure stitches sit correctly on the edge of the fabric even on curves, whether the fabric is bulky or fine. The upper knife can be easily deactivated for decorative flatlock and pintucking.



### Integrated Dial

The cleverly integrated stitch length and differential feed dials can be easily adjusted to the perfect setting for your fabric whether sewing stretch or lightweight fabrics. Experiment to create gathers or decorative lettuce leaf edgings.



# SEW THE LOOK

Work with the most delicate of fabrics or give favorite knits a “beyond the basics” treatment; the simple ease of the AirThread 2000D serger makes anything possible. Professional grade enhancements provide greater control and stability to take on construction and embellishing techniques for a signature look. Careful attention to every aspect of the AT2000D’s design supports sewing of thick or fine fabrics, multiple layers and uneven surfaces while preventing skipped stitches or needle damage. The wide, flat work surface allows for greater visibility and comfort over ordinary sergers, while the convenience of air threading and on-board needle threading encourage worry free thread color changes.

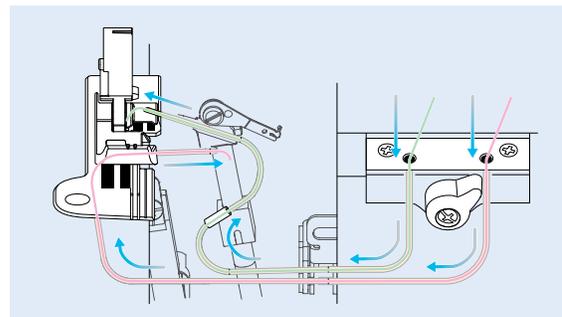


You can work with specialty fabrics like silk or satin to create fine rolled hems or picot edges. Use 3 threads to create beautiful pintucks for lingerie or engage the built-in spreader for the finest 2 thread finish on hems, curves and ruffles.



## One-Push Threading

By the simple action of lifting and lowering the lever, an adequate amount of air is accumulated and delivered for threading of the loopers to take place. At whatever speed the lever is operated, the air is released at a uniform rate when the lever reaches the bottom. This ratchet type air thread system creates optimal conditions for achieving reliable air-threading.



## Stable Running

This is a reliable and robust serger. The main shaft is equipped with two ball bearings which provide low torque, making it powerful and stable, even when running at high speeds.



# Product Information

Machine Size	347 x 299 x 284 mm 13.6" W x 11.7" H x 11.2" D
Machine Weight	7.9 kg / 17.4 lb
Number of Spool Pins	4
Maximum Stitch Speed	1300 SPM
Needle Type	HAX1-SP#11/14
Number of Needles	1/2 Needle
Number of Threads	2, 3 or 4 Thread
Stitch Length Adjustment	1 - 5 mm
Differential Feed Ratio	0.5 - 2.0
Feed Dog	8 Piece
Retractable Upper Knife	Yes
Adjustable Cutting Width	3.3 - 7.5 mm
Presser Foot Pressure Adjustment	Dial - 5 Levels
Presser Foot	Snap-on
Presser Foot Height	5.5 mm
Thread Tension Adjustment	Manual
Pre-tension	Slide-in
Needle Threader	Built-in
Upper Looper Threader	Air threading
Lower Looper Threader	Air threading
LED Lamp	1 Location
Safety Switch	Looper cover, Side cover, Presser foot lift
Built-in Spreader	Yes
Carrying Handle	Integrated
Soft Cover	Yes
Instructional DVD	Yes

We reserve the right to change specifications without notice.



## Standard Accessories

Screwdriver (large and small), Tweezers, Needle set, Net, Spool cap (large), Lint brush, Oil, Upper blade, Spanner, Needle holder, Looper threader (wire type), Dust box, Accessory box, Instructional DVD

Also included: Wire looper threader for use with heavier threads, Waste chip box and Dust cover



## Optional Accessories

### Beading Attachment

202041108

Comprised of a special sewing foot and guide enabling you to sew strung beads onto the edge of your fabric



### Blind Stitch Foot

202040004

The Blind Stitch Foot is equipped with a guide to help keep your stitching straight.



### Cording foot B

202035006

Used with the narrow hem, this foot allows you to insert decorative cording as you stitch.



### Gathering Attachment

202036100

This attachment creates wonderful even gathers. You can also gather and sew on a flat piece of fabric in one easy operation.



### Cording foot A

202034005

Foot allows you to insert fine fishing line while rolling the edge of your material, provides beautiful firm and flexible finish. Ideal for bridal or evening wear.



### Gathering foot

200248008

Create evenly distributed gathers with light or medium weight fabrics. Gather a ruffle, sew it to a flat fabric and overlock the edges in one operation.



### Elastic Gathering Attachment

202037008

Allows for easy attachment of elastic tape for waists and cuffs, especially useful for making undergarments or children's clothing.



### Cloth Guide

202038009

This guide helps keep your seams straight as you sew. Especially useful on flatlock seams.



### Piping foot

202039000

Set includes 3mm and 5mm Add pre-made piping to edges and seams or to create custom piping using fabric and cording.



### Serger Thread Kit

SERGERTHDKIT

16 Spools of 100% 30wt two-ply spun polyester thread, 750 yd per spool 4 Spools each: Black, White, Grey, Natural



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