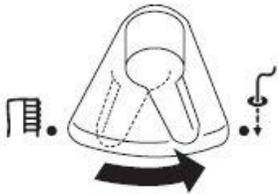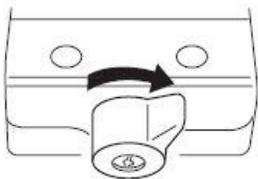# AirThread 2000D
Threading Instructions

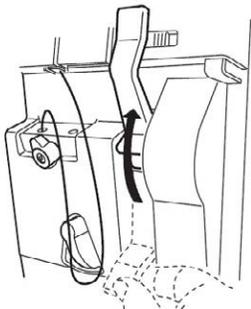## AirThread 2000D Professional
Threading Loopers

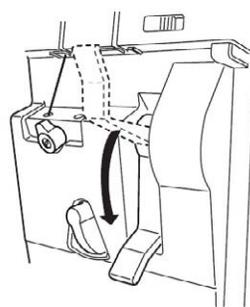1. Set Looper threader switch to "THREADING" position.

2. Turn handwheel towards you one full turn until it locks in place.

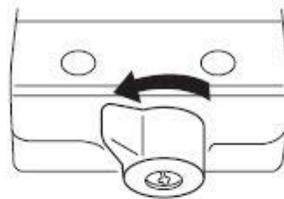3. Set Looper Selection Switch to right for lower looper.

4. Pull out about 12″ of lower looper thread, and then place 1/2 to 1″ in right looper threading hole.

5. Raise Looper Threader lever up until it clicks in place.

6. Lower Looper Threader until it locks down.

7. Set Looper Selection Switch to left for upper looper.

8. Pull out about 12″ of lower looper thread, and then place 1/2 to 1″ in left looper threading hole.

9. Raise Looper Threader lever up until it clicks in place.

10. Lower Looper Threader until it locks down.

11. Set Looper Threader Switch to SEWING position.

JANOME

WHAT'S NEXT